

Appl. No. 09/158,728  
Amdt. Dated 2/11/2008  
Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP  
**RECEIVED**  
**CENTRAL FAX CENTER**

FEB 11 2008

**Amendments to the Claims:**

This Listing of Claims replaces all prior versions, and listings, of claims in the application.

1-547 (Cancelled).

548. (Currently Amended) A printable business card sheet, comprising:

a laminate sheet construction including a facestock sheet construction and a continuous sheet attached to a back side of the facestock sheet construction;

the facestock sheet construction including a facestock sheet;

the laminate sheet construction including an internally positioned film layer;

the facestock sheet being a cardstock sheet;

facestock continuous through-cut lines through the facestock sheet construction but not through-cut through the continuous sheet;

the through-cut lines defining at least in part perimeter edges of printable business cards and a matrix waste portion around the printable business cards;

entire front faces of all of the printable business cards being ~~free of any visible indicia~~ blank;

Appl. No. 09/158,728

Amdt. Dated 2/11/2008

Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

the laminate sheet construction being sized, constructed and capable of being sheet-fed through a printer or copier for a sheet-fed printing operation on the printable business cards;

areas of the continuous sheet being positioned over back sides of all of the through-cut lines and thereby the continuous sheet is structurally capable of holding the printable business cards and the matrix waste portion together during the printing operation;

a top surface of the facestock sheet construction being constructed and adapted to receive indicia printed on the top surface during the printing operation;

the continuous sheet and the through-cut lines being constructed and adapted to allow the business cards to be removed and separated from the continuous sheet and from the matrix waste portion after the printing operation into individual printed business cards whose back side surfaces are non-tacky; and

the printable business cards being arranged in a grid, the grid including a column of printable business cards, and adjacent ones of the printable business cards in the column directly abut one another and share a common edge;

the continuous sheet being directly adjacent to the back side of the film layer;

the film layer being adhered to the facestock sheet with an adhesive layer; and

Appl. No. 09/158,728  
Amdt. Dated 2/11/2008  
Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

the film layer and the adhesive layer being adapted such that when a peeling force is applied to the printable business card sheet, the printable business card sheet delaminates at an interface of the film layer and the continuous sheet and whereby the laminate sheet construction is a dry laminate sheet construction.

549. (Previously presented) The sheet of claim 548 wherein the laminate sheet construction is free of adhesive between the film layer and the continuous sheet.

550. (Previously presented) The sheet of claim 548 wherein the business cards are in a central area block of the facestock sheet, a border portion of the laminate sheet construction surrounds the block and extends from ends of the through-cut lines to all edges of the laminate sheet construction and the border portion is free of weakened lines.

551. (Previously presented) The sheet of claim 548 wherein the column defines a first column, the grid includes a second column of the printable business cards, and the first and second columns directly side-by-side abut one another.

552. (Previously presented) The sheet of claim 548 wherein the laminate sheet construction is 8½ by 11 inches or has A4 width and length dimensions.

553. (Previously presented) The sheet of claim 548 wherein the printable business cards form a block of printable business cards and the matrix waste portion forms a frame around the block.

Appl. No. 09/158,728  
Amdt. Dated 2/11/2008  
Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

554. (Previously presented) The sheet of claim 548 wherein the continuous sheet is a solid carrier sheet and covers all of the back sides of all of the through-cut lines.

555. (Previously presented) The sheet of claim 548 wherein the continuous sheet is a solid carrier sheet which extends the entire width of the facestock sheet construction.

556. (Previously presented) The sheet of claim 548 wherein (a) the facestock sheet construction includes left and right side edges and first and second end edges, (b) the through-cut lines forming a grid which includes frame cut lines and grid cut lines, (c) the frame cut lines include first and second side cut lines spaced in from the left and right side edges respectively, and disposed parallel thereto, and first and second end cut lines spaced in from and parallel to the first and second end edges, both of the end cut lines engaging both of the side cut lines, the frame cut lines defining a central area on the facestock sheet construction, and (d) the grid cut lines and the frame cut lines separating the central area into the printable business cards.

557. (Previously presented) The sheet of claim 556 wherein some of the grid cut lines extend across and outwardly of the first and second side cut lines.

558. (Previously presented) The sheet of claim 548 wherein the film layer is a polyethylene layer.

559. (Previously presented) The sheet of claim 548 wherein the through-cut lines include vertical and horizontal cut lines.

Appl. No. 09/158,728  
Amdt. Dated 2/11/2008  
Response to Office action dated October 9, 2007

**SoCal IP**  
**Law Group LLP**

560. (Previously presented) The sheet of claim 559 wherein a top one of the horizontal cut lines extends a full width of the facestock sheet construction.

561. (Previously presented) The sheet of claim 560 wherein ends of the rest of the horizontal cut lines are spaced inwardly from the left and right side edges of the facestock sheet construction.

562. (Previously presented) The sheet of claim 561 wherein the rest of the horizontal cut lines extend a distance out beyond the outermost of the vertical cut lines.

563. (Previously presented) The sheet of claim 548 wherein the continuous sheet covers an entire back side of the facestock sheet construction.

564. (Previously presented) The sheet of claim 548 wherein the through-cut lines define all of the perimeter edges of all of the printable business cards.

565. (Previously presented) The sheet of claim 548 wherein the continuous sheet includes a paper sheet.

566. (Previously presented) The sheet of claim 548 wherein the printable business cards are arranged in a two column matrix, and the two column matrix includes the column.

567. (Previously presented) The sheet of claim 566 wherein the printable business cards in each column of the two column matrix abut adjacent printable business cards in the same column separated only by respective ones of the through-cut lines.

Appl. No. 09/158,728  
Amdt. Dated 2/11/2008  
Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

568. (Cancelled).

569. (Currently Amended) The sheet of claim ~~568~~ 548 wherein the adhesive layer is a hot melt adhesive layer, the film layer is a low density polyethylene film, and the continuous sheet is a densified bleached kraft liner sheet.

570. (Previously presented) The sheet of claim 548 wherein the film layer is approximately .8 mil thick.

571. (Previously presented) The sheet of claim 548 wherein the facestock sheet construction and the continuous sheet are both rectangular and have the same width and length dimensions.

572. (Previously presented) The sheet of claim 548 wherein an infeed edge of the printable business card sheet, along an entire width of the sheet, is thinner than a body of the sheet.

573. (Previously presented) The sheet of claim 548 wherein a lead-in edge of the printable business card sheet is calendered to improve feeding of the printable business card sheet into the printer or copier for the printing operation.

574. (Previously presented) The sheet of claim 548 wherein the continuous sheet includes a flexibility line extending a width thereof.

575. (Previously presented) The sheet of claim 574 wherein the flexibility line is a cut line.

Appl. No. 09/158,728  
Amdt. Dated 2/11/2008  
Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

576. (Previously presented) The sheet of claim 574 wherein the flexibility line is proximate to an end of the continuous sheet.

577. (Previously presented) The sheet of claim 548 wherein the continuous sheet is secured directly to a back side of the film layer and the back side of the continuous sheet defines a back surface of the printable business card sheet.

578. (Previously presented) The sheet of claim 548 wherein the areas of the continuous sheet cover the back sides of all of the through-cut lines.

579. (Previously presented) The sheet of claim 548 wherein the top surface of the facestock sheet construction comprises a top coating, and the top coating forms a printer or copier print-receptive surface of each of the printable business cards.

580. (Previously presented) The sheet of claim 548 wherein the continuous sheet carries the facestock sheet construction and thereby defines a carrier sheet and/or wherein the continuous sheet comprises a continuous liner sheet.

581. (Previously presented) The sheet of claim 548 wherein the printable business cards form a block of printable business cards and the matrix waste portion forms a frame around the block, and wherein the facestock sheet construction and the continuous sheet are both rectangular and have the same width dimensions.

Appl. No. 09/158,728  
Amdt. Dated 2/11/2008  
Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

582. (Previously presented) The sheet of claim 548 wherein the film layer is between the facestock sheet and the continuous sheet.

583. (Previously presented) The sheet of claim 548 wherein the film layer forms the back side surfaces of the printed business cards.

584. (Previously presented) The sheet of claim 548 wherein the facestock sheet construction includes the film layer.

585. (Cancelled).

586. (Previously presented) The sheet of claim 548 wherein the continuous sheet is a solid carrier sheet coextensive with the width of the facestock sheet construction.

587. (Cancelled).

588. (Currently Amended) The sheet of claim 548 wherein ~~the film layer is adapted so that the laminate sheet construction delaminates at an interface of the film layer and the continuous sheet and whereby the laminate sheet construction is a dry laminate sheet construction and/or wherein the film layer and the continuous sheet form a delamination interface for the printed business cards and whereby the laminate sheet construction is a dry laminate sheet construction~~ the continuous sheet is bonded to the film layer without adhesive.



Appl. No. 09/158,728  
Amdt. Dated 2/11/2008  
Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

589. (Previously presented) The sheet of claim 548 wherein the printable business card sheet is free of tractor-feed perforations.

590. (Previously presented) A printable business card sheet, comprising:

a laminate sheet construction including a facestock sheet construction and a continuous sheet attached to a back side of the facestock sheet construction;

the facestock sheet construction including a facestock sheet;

the laminate sheet construction including an internally positioned film layer;

the facestock sheet being a cardstock sheet;

facestock continuous through-cut lines through the facestock sheet construction but not through-cut through the continuous sheet;

the through-cut lines defining at least in part perimeter edges of printable business cards and a matrix waste portion around the printable business cards;

the laminate sheet construction being sized, constructed and capable of being sheet-fed through a printer or copier for a sheet-fed printing operation on the printable business cards;

Appl. No. 09/158,728

Amdt. Dated 2/11/2008

Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

areas of the continuous sheet being positioned over back sides of all of the through-cut lines and thereby the continuous sheet is structurally capable of holding the printable business cards and the matrix waste portion together during the printing operation;

a top surface of the facestock sheet construction being constructed and adapted to receive indicia printed on the top surface during the printing operation;

the continuous sheet and the through-cut lines being constructed and adapted to allow the business cards to be removed and separated from the continuous sheet and from the matrix waste portion after the printing operation into individual printed business cards whose back side surfaces are non-tacky;

the printable business cards being arranged in a grid, the grid including a column of printable business cards, and adjacent ones of the printable business cards in the column directly abut one another and share a common edge; and

the laminate sheet construction being free of adhesive between the film layer and the continuous sheet.

591. (Previously presented) The sheet of claim 590 wherein the laminate sheet construction includes adhesive between and attaching the film layer to the facestock sheet.

Appl. No. 09/158,728

Amdt. Dated 2/11/2008

Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

592. (Previously presented) The sheet of claim 590 wherein the laminate sheet construction is 8½ by 11 inches or has A4 width and length dimensions.

593. (Previously presented) The sheet of claim 590 wherein the printable business cards form a block of printable business cards and the matrix waste portion forms a frame around the block.

594. (Previously presented) The sheet of claim 590 wherein the continuous sheet is a solid carrier sheet and covers all of the back sides of all of the through-cut lines.

595. (Previously presented) The sheet of claim 590 wherein the continuous sheet is a solid carrier sheet which extends the entire width of the facestock sheet construction.

596. (Previously presented) The sheet of claim 590 wherein (a) the facestock sheet construction includes left and right side edges and first and second end edges, (b) the through-cut lines forming a grid which includes frame cut lines and grid cut lines, (c) the frame cut lines include first and second side cut lines spaced in from the left and right side edges respectively, and disposed parallel thereto, and first and second end cut lines spaced in from and parallel to the first and second end edges, both of the end cut lines engaging both of the side cut lines, the frame cut lines defining a central area on the facestock sheet construction, and (d) the grid cut lines and the frame cut lines separating the central area into the printable business cards.

597. (Previously presented) The sheet of claim 596 wherein some of the grid cut lines extend across and outwardly of the first and second side cut lines.

14/52

Appl. No. 09/158,728

Amdt. Dated 2/11/2008

Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

598. (Previously presented) The sheet of claim 590 wherein the film layer is a polyethylene layer.

599. (Previously presented) The sheet of claim 590 wherein the through-cut lines include vertical and horizontal cut lines.

600. (Previously presented) The sheet of claim 599 wherein a top one of the horizontal cut lines extends a full width of the facestock sheet construction.

601. (Previously presented) The sheet of claim 600 wherein ends of the rest of the horizontal cut lines are spaced inwardly from the left and right side edges of the facestock sheet construction.

602. (Previously presented) The sheet of claim 601 wherein the rest of the horizontal cut lines extend a distance out beyond the outermost of the vertical cut lines.

603. (Previously presented) The sheet of claim 590 wherein the continuous sheet covers an entire back side of the facestock sheet construction.

604. (Previously presented) The sheet of claim 590 wherein the through-cut lines define all of the perimeter edges of all of the printable business cards.

605. (Previously presented) The sheet of claim 590 wherein the continuous sheet includes a paper sheet.

Appl. No. 09/158,728  
Amdt. Dated 2/11/2008  
Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

606. (Previously presented) The sheet of claim 590 wherein the printable business cards are arranged in a two column matrix, and the two column matrix includes the column.

607. (Previously presented) The sheet of claim 606 wherein the printable business cards in each column of the two column matrix abut adjacent printable business cards in the same column separated only by respective ones of the through-cut lines.

608. (Previously presented) The sheet of claim 590 wherein the facestock sheet construction includes an adhesive layer between the facestock sheet and the film layer.

609. (Previously presented) The sheet of claim 608 wherein the adhesive layer is a hot melt adhesive layer, the film layer is a low density polyethylene film, and the continuous sheet is a densified bleached kraft liner sheet.

610. (Previously presented) The sheet of claim 590 wherein the film layer is approximately .8 mil thick.

611. (Previously presented) The sheet of claim 590 wherein the facestock sheet construction and the continuous sheet are both rectangular and have the same width and length dimensions.

612. (Previously presented) The sheet of claim 590 wherein an infeed edge of the printable business card sheet, along an entire width of the sheet is thinner than a body of the sheet.

Appl. No. 09/158,728  
Amdt. Dated 2/11/2008  
Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

613. (Previously presented) The sheet of claim 590 wherein a lead-in edge of the printable business card sheet is calendered to improve feeding of the printable business card sheet into the printer or copier for the printing operation.

614. (Previously presented) The sheet of claim 590 wherein the continuous sheet includes a flexibility line extending a width thereof.

615. (Previously presented) The sheet of claim 614 wherein the flexibility line is a cut line.

616. (Previously presented) The sheet of claim 614 wherein the flexibility line is proximate to an end of the continuous sheet.

617. (Previously presented) The sheet of claim 590 wherein the continuous sheet is secured directly to a back side of the film layer and the back side of the continuous sheet defines a back surface of the printable business card sheet.

618. (Previously presented) The sheet of claim 590 wherein the areas of the continuous sheet cover the back sides of all of the through-cut lines.

619. (Previously presented) The sheet of claim 590 wherein the top surface of the facestock sheet construction comprises a top coating, and the top coating forms a printer or copier print-receptive surface of each of the printable business cards.

Appl. No. 09/158,728

Amdt. Dated 2/11/2008

Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

620. (Previously presented) The sheet of claim 590 wherein the continuous sheet carries the facestock sheet construction and thereby defines a carrier sheet and/or wherein the continuous sheet comprises a continuous liner sheet.

621. (Previously presented) The sheet of claim 590 wherein the printable business cards form a block of printable business cards and the matrix waste portion forms a frame around the block, and wherein the facestock sheet construction and the continuous sheet are both rectangular and have the same width dimensions.

622. (Previously presented) The sheet of claim 590 wherein the film layer is between the facestock sheet and the continuous sheet.

623. (Previously presented) The sheet of claim 590 wherein the film layer forms the back side surfaces of the printed business cards.

624. (Previously presented) The sheet of claim 590 wherein the facestock sheet construction includes the film layer.

625. (Previously presented) The sheet of claim 590 wherein the continuous sheet is directly attached to the back side of the facestock sheet construction.

626. (Previously presented) The sheet of claim 590 wherein the continuous sheet is a solid carrier sheet coextensive with the width of the facestock sheet construction.

Appl. No. 09/158,728  
Amdt. Dated 2/11/2008  
Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

627. (Previously presented) The sheet of claim 590 wherein the laminate sheet construction is a dry laminate sheet construction.

628. (Previously presented) The sheet of claim 590 wherein the printable business card sheet is free of tractor-feed perforations.

629. (Currently Amended) A printable business card sheet, comprising:

a dry laminate sheet construction including a facestock sheet construction and a continuous sheet attached to a back side of the facestock sheet construction;

the facestock sheet construction including a facestock sheet;

the dry laminate sheet construction including an internally positioned film layer;

the facestock sheet being a cardstock sheet;

facestock continuous through-cut lines through the facestock sheet construction to the back side but not through-cut through the continuous sheet;

the through-cut lines defining at least in part perimeter edges of printable business cards and a matrix waste portion around the printable business cards;

the dry laminate sheet construction being sized, constructed and capable of being sheet-fed through a printer or copier for a sheet-fed printing operation on the printable business cards;



Appl. No. 09/158,728

Amdt. Dated 2/11/2008

Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

areas of the continuous sheet being positioned over back sides of all of the through-cut lines and thereby the continuous sheet is structurally capable of holding the printable business cards and the matrix waste portion together during the printing operation;

a top surface of the facestock sheet construction being constructed and adapted to receive indicia printed on the top surface during the printing operation;

the continuous sheet and the through-cut lines being constructed and adapted to allow the business cards to be removed and separated from the continuous sheet and from the matrix waste portion after the printing operation into individual printed business cards whose back side surfaces are non-tacky;

the printable business cards being arranged in a grid on the facestock sheet construction, the grid including a column of printable business cards, and adjacent ones of the printable business cards in the column directly abut one another and share a common edge;

the film layer being directly adjacent to the continuous sheet; and

the film layer and the continuous sheet forming a delamination interface for the printed printable business cards.

630. (Previously presented) The sheet of claim 629 wherein the dry laminate sheet construction is 8½ by 11 inches or has A4 width and length dimensions.

Appl. No. 09/158,728

Amdt. Dated 2/11/2008

Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

631. (Previously presented) The sheet of claim 629 wherein the facestock sheet construction includes an adhesive layer between the facestock sheet and the film layer.

632. (Previously presented) The sheet of claim 629 wherein the printable business cards form a block of printable business cards and the matrix waste portion forms a frame around the block.

633. (Previously presented) The sheet of claim 629 wherein the continuous sheet is a solid carrier sheet and covers all of the back sides of all of the through-cut lines.

634. (Previously presented) The sheet of claim 629 wherein the continuous sheet is a solid carrier sheet which extends the entire width of the facestock sheet construction.

635. (Previously presented) The sheet of claim 629 wherein (a) the facestock sheet construction includes left and right side edges and first and second end edges, (b) the through-cut lines forming a grid which includes frame cut lines and grid cut lines, (c) the frame cut lines include first and second side cut lines spaced in from the left and right side edges respectively, and disposed parallel thereto, and first and second end cut lines spaced in from and parallel to the first and second end edges, both of the end cut lines engaging both of the side cut lines, the frame cut lines defining a central area on the facestock sheet construction, and (d) the grid cut lines and the frame cut lines separating the central area into the printable business cards.

636. (Previously presented) The sheet of claim 635 wherein some of the grid cut lines extend across and outwardly of the first and second side cut lines.

21/52

Appl. No. 09/158,728

Amdt. Dated 2/11/2008

Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

637. (Previously presented) The sheet of claim 629 wherein the film layer is a polyethylene layer.

638. (Previously presented) The sheet of claim 629 wherein the through-cut lines include vertical and horizontal cut lines.

639. (Previously presented) The sheet of claim 638 wherein a top one of the horizontal cut lines extends a full width of the facestock sheet construction.

640. (Previously presented) The sheet of claim 639 wherein ends of the rest of the horizontal cut lines are spaced inwardly from the left and right side edges of the facestock sheet construction.

641. (Previously presented) The sheet of claim 640 wherein the rest of the horizontal cut lines extend a distance out beyond the outermost of the vertical cut lines.

642. (Previously presented) The sheet of claim 629 wherein the continuous sheet covers an entire back side of the facestock sheet construction.

643. (Previously presented) The sheet of claim 629 wherein the through-cut lines define all of the perimeter edges of all of the printable business cards.

644. (Previously presented) The sheet of claim 629 wherein the continuous sheet includes a paper sheet.

Appl. No. 09/158,728  
Amdt. Dated 2/11/2008  
Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

645. (Previously presented) The sheet of claim 629 wherein the printable business cards are arranged in a two column matrix, and the two column matrix includes the column.

646. (Previously presented) The sheet of claim 645 wherein the printable business cards in each column of the two column matrix abut adjacent printable business cards in the same column separated only by respective ones of the through-cut lines.

647. (Currently Amended) The sheet of claim 629 wherein ~~the~~ an adhesive layer between the facestock sheet and the film layer is a hot melt adhesive layer, the film layer is a low density polyethylene film, and the continuous sheet is a densified bleached kraft liner sheet.

648. (Previously presented) The sheet of claim 629 wherein the film layer is approximately .8 mil thick.

649. (Previously presented) The sheet of claim 629 wherein the facestock sheet construction and the continuous sheet are both rectangular and have the same width and length dimensions.

650. (Previously presented) The sheet of claim 629 wherein an infeed edge of the printable business card sheet, along an entire width of the sheet is thinner than a body of the sheet.

651. (Previously presented) The sheet of claim 629 wherein a lead-in edge of the printable business card sheet is calendered to improve feeding of the printable business card sheet into the printer or copier for the printing operation.

Appl. No. 09/158,728  
Amdt. Dated 2/11/2008  
Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

652. (Previously presented) The sheet of claim 629 wherein the continuous sheet includes a flexibility line extending a width thereof.

653. (Previously presented) The sheet of claim 652 wherein the flexibility line is a cut line.

654. (Previously presented) The sheet of claim 652 wherein the flexibility line is proximate to an end of the continuous sheet.

655. (Previously presented) The sheet of claim 629 wherein the continuous sheet is secured directly to a back side of the film layer and the back side of the continuous sheet defines a back surface of the printable business card sheet.

656. (Previously presented) The sheet of claim 629 wherein the areas of the continuous sheet cover the back sides of all of the through-cut lines.

657. (Previously presented) The sheet of claim 629 wherein the top surface of the facestock sheet construction comprises a top coating, and the top coating forms a printer or copier print-receptive surface of each of the printable business cards.

658. (Previously presented) The sheet of claim 629 wherein the continuous sheet carries the facestock sheet construction and thereby defines a carrier sheet and/or wherein the continuous sheet comprises a continuous liner sheet.

Appl. No. 09/158,728  
Amdt. Dated 2/11/2008  
Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

659. (Previously presented) The sheet of claim 629 wherein the printable business cards form a block of printable business cards and the matrix waste portion forms a frame around the block, and wherein the facestock sheet construction and the continuous sheet are both rectangular and have the same width dimensions.

660. (Previously presented) The sheet of claim 629 wherein the facestock sheet construction includes the film layer.

661. (Previously presented) The sheet of claim 629 wherein the continuous sheet is directly attached to the back side of the facestock sheet construction.

662. (Previously presented) The sheet of claim 629 wherein the continuous sheet is a solid carrier sheet coextensive with the width of the facestock sheet construction.

663. (Previously presented) The sheet of claim 629 wherein the printable business card sheet is free of tractor-feed perforations.

664. (Currently Amended) A printable business card sheet, comprising:

a laminate sheet construction including a facestock sheet construction and a continuous sheet attached to a back side of the facestock sheet construction;

the facestock sheet construction including a facestock sheet;

Appl. No. 09/158,728

Amdt. Dated 2/11/2008

Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

the laminate sheet construction including an internally positioned film layer;

the facestock sheet being a cardstock sheet;

facestock continuous through-cut lines through the facestock sheet construction but not through-cut through the continuous sheet;

the through-cut lines defining at least in part perimeter edges of printable business cards and a matrix waste portion around the printable business cards;

the laminate sheet construction being sized, constructed and capable of being sheet-fed through a printer or copier for a sheet-fed printing operation on the printable business cards;

areas of the continuous sheet being positioned over back sides of all of the through-cut lines and thereby the continuous sheet is structurally capable of holding the printable business cards and the matrix waste portion together during the printing operation;

a top surface of the facestock sheet construction being constructed and adapted to receive indicia printed on the top surface during the printing operation;

the continuous sheet and the through-cut lines being constructed and adapted to allow the business cards to be removed and separated from the continuous sheet and from the matrix waste portion after the printing operation into individual printed business cards whose back side surfaces are non-tacky;

Appl. No. 09/158,728

Amdt. Dated 2/11/2008

Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

the printable business cards being arranged in a grid, the grid including a column of printable business cards, and adjacent ones of the printable business cards in the column directly abut one another and share a common edge;

the laminate sheet construction being rectangular with opposing side edges and opposing end edges;

the business cards being in a central area block of the facestock sheet;

a border portion of the laminate sheet construction surrounding the block and extending from ends of the through-cut lines to both of the side edges and to both of the end edges;

the border portion being free of weakened lines; and

the printable business card sheet being free of tractor-feed perforations; and

the continuous sheet being bonded to the film layer without adhesive.

665. (Previously presented) The sheet of claim 664 wherein the border portion is free of perforations.

666. (Previously presented) The sheet of claim 664 wherein the laminate sheet construction is 8½ by 11 inches or has A4 width and length dimensions.



Appl. No. 09/158,728

Amdt. Dated 2/11/2008

Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

667. (Previously presented) The sheet of claim 664 wherein the continuous sheet is a solid carrier sheet and covers all of the back sides of all of the through-cut lines.

668. (Previously presented) The sheet of claim 664 wherein the continuous sheet is a solid carrier sheet which extends the entire width of the facestock sheet construction.

669. (Previously presented) The sheet of claim 664 wherein (a) the facestock sheet construction includes left and right side edges and first and second end edges, (b) the through-cut lines forming a grid which includes frame cut lines and grid cut lines, (c) the frame cut lines include first and second side cut lines spaced in from the left and right side edges respectively, and disposed parallel thereto, and first and second end cut lines spaced in from and parallel to the first and second end edges, both of the end cut lines engaging both of the side cut lines, the frame cut lines defining a central area on the facestock sheet construction, and (d) the grid cut lines and the frame cut lines separating the central area into the printable business cards.

670. (Previously presented) The sheet of claim 669 wherein some of the grid cut lines extend across and outwardly of the first and second side cut lines.

671. (Previously presented) The sheet of claim 664 wherein the film layer is a polyethylene layer.

672. (Previously presented) The sheet of claim 664 wherein the through-cut lines include vertical and horizontal cut lines.

Appl. No. 09/158,728  
Amdt. Dated 2/11/2008  
Response to Office action dated October 9, 2007

**SoCal IP**  
**Law Group LLP**

673. (Previously presented) The sheet of claim 664 wherein the continuous sheet covers an entire back side of the facestock sheet construction.

674. (Previously presented) The sheet of claim 664 wherein the through-cut lines define all of the perimeter edges of all of the printable business cards.

675. (Previously presented) The sheet of claim 664 wherein the continuous sheet includes a paper sheet.

676. (Previously presented) The sheet of claim 664 wherein the printable business cards are arranged in a two column matrix, the two column matrix includes the column and the printable business cards in each column of the two column matrix abut adjacent printable business cards in the same column separated only by respective ones of the through-cut lines.

677. (Previously presented) The sheet of claim 664 wherein the facestock sheet construction includes an adhesive layer between the facestock sheet and the film layer.

678. (Previously presented) The sheet of claim 677 wherein the adhesive layer is a hot melt adhesive layer, the film layer is a low density polyethylene film, and the continuous sheet is a densified bleached kraft liner sheet.

679. (Previously presented) The sheet of claim 664 wherein the film layer is approximately .8 mil thick.

Appl. No. 09/158,728  
Amdt. Dated 2/11/2008  
Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

680. (Previously presented) The sheet of claim 664 wherein the facestock sheet construction and the continuous sheet are both rectangular and have the same width and length dimensions.

681. (Currently Amended) The sheet of claim 664 wherein an infeed edge of the printable business card sheet, along an entire width of the printable business card sheet is thinner than a body of the printable business card sheet.

682. (Previously presented) The sheet of claim 664 wherein a lead-in edge of the printable business card sheet is calendered to improve feeding of the printable business card sheet into the printer or copier for the printing operation.

683. (Previously presented) The sheet of claim 664 wherein the continuous sheet is secured directly to a back side of the film layer and the back side of the continuous sheet defines a back surface of the printable business card sheet.

684. (Previously presented) The sheet of claim 664 wherein the areas of the continuous sheet cover the back sides of all of the through-cut lines.

685. (Previously presented) The sheet of claim 664 wherein the top surface of the facestock sheet construction comprises a top coating, and the top coating forms a printer or copier print-receptive surface of each of the printable business cards.

Appl. No. 09/158,728  
Amdt. Dated 2/11/2008  
Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

686. (Previously presented) The sheet of claim 664 wherein the continuous sheet carries the facestock sheet construction and thereby defines a carrier sheet and/or wherein the continuous sheet defines a continuous liner sheet.

687. (Previously presented) The sheet of claim 664 wherein the facestock sheet construction and the continuous sheet are both rectangular and have the same width dimensions.

688. (Previously presented) The sheet of claim 664 wherein the film layer is between the facestock sheet and the continuous sheet.

689. (Previously presented) The sheet of claim 664 wherein the film layer forms the back side surfaces of the printed business cards.

690. (Previously presented) The sheet of claim 664 wherein the facestock sheet construction includes the film layer.

691. (Previously presented) The sheet of claim 664 wherein the continuous sheet is directly attached to the back side of the facestock sheet construction.

692. (Previously presented) The sheet of claim 664 wherein the continuous sheet is a solid carrier sheet coextensive with the width of the facestock sheet construction.

693. (Currently Amended) The sheet of claim 664 wherein the film layer is adhered to the facestock sheet with adhesive and the film layer and the adhesive are adapted so that the printable

Appl. No. 09/158,728

Amdt. Dated 2/11/2008

Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

business card sheet delaminates at an interface of the film layer and the continuous sheet and whereby the laminate sheet construction is a dry laminate sheet construction.

694. (Currently Amended) The sheet of claim 664 wherein the film layer and the adhesive are is adapted so that the laminate sheet construction delaminates at an interface of the film layer and the continuous sheet and whereby the laminate sheet construction is a dry laminate sheet construction and/or wherein the film layer and the continuous sheet form a delamination interface for the printed business cards and whereby the laminate sheet construction is a dry laminate sheet construction.

695. (Currently Amended) A printable business card sheet, comprising:

a laminate sheet construction including a facestock sheet construction and a continuous sheet attached to a back side of the facestock sheet construction;

the facestock sheet construction including a facestock sheet;

the laminate sheet construction including an internally positioned film layer;

the facestock sheet being a cardstock sheet;

facestock continuous through-cut lines through the facestock sheet construction but not through-cut through the continuous sheet;

Appl. No. 09/158,728

Amdt. Dated 2/11/2008

Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

the through-cut lines defining at least in part perimeter edges of printable business cards and a matrix waste portion around the printable business cards;

the laminate sheet construction being sized, constructed and capable of being sheet-fed through a printer or copier for a sheet-fed printing operation on the printable business cards;

areas of the continuous sheet being positioned over back sides of all of the through-cut lines and thereby the continuous sheet is structurally capable of holding the printable business cards and the matrix waste portion together during the printing operation;

a top surface of the facestock sheet construction being constructed and adapted to receive indicia printed on the top surface during the printing operation;

the continuous sheet and the through-cut lines being constructed and adapted to allow the business cards to be removed and separated from the continuous sheet and from the matrix waste portion after the printing operation into individual printed business cards whose back side surfaces are non-tacky;

the printable business cards being arranged in a grid;

the grid including a first column of the printable business cards and a second column of the printable business cards;

Appl. No. 09/158,728  
Amdt. Dated 2/11/2008  
Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

adjacent ones of the printable business cards in the first column directly abutting one another and sharing a common edge;

adjacent ones of the printable business cards in the second column directly abutting one another and sharing a common edge;

the first and second columns directly side-by-side abutting one another; ~~and~~

the printable business card sheet being free of tractor-feed perforations; and

wherein the laminate sheet construction is adapted to delaminate at an interface of the film layer and the continuous sheet and/or wherein the film layer and the continuous sheet form a delamination interface for the printable business cards.

696. (Cancelled).

697. (Previously presented) The sheet of claim 695 wherein the laminate sheet construction is 8½ by 11 inches or has A4 width and length dimensions.

698. (Previously presented) The sheet of claim 695 wherein the printable business cards form a block of printable business cards and the matrix waste portion forms a frame around the block.

699. (Previously presented) The sheet of claim 695 wherein the continuous sheet is a solid carrier sheet and covers all of the back sides of all of the through-cut lines.

Appl. No. 09/158,728

Amdt. Dated 2/11/2008

Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

700. (Previously presented) The sheet of claim 695 wherein the continuous sheet is a solid carrier sheet which extends the entire width of the facestock sheet construction.

701. (Previously presented) The sheet of claim 695 wherein (a) the facestock sheet construction includes left and right side edges and first and second end edges, (b) the through-cut lines forming a grid which includes frame cut lines and grid cut lines, (c) the frame cut lines include first and second side cut lines spaced in from the left and right side edges respectively, and disposed parallel thereto, and first and second end cut lines spaced in from and parallel to the first and second end edges, both of the end cut lines engaging both of the side cut lines, the frame cut lines defining a central area on the facestock sheet construction, and (d) the grid cut lines and the frame cut lines separating the central area into the printable business cards.

702. (Previously presented) The sheet of claim 701 wherein some of the grid cut lines extend across and outwardly of the first and second side cut lines.

703. (Previously presented) The sheet of claim 695 wherein the film layer is a polyethylene layer.

704. (Previously presented) The sheet of claim 695 wherein the through-cut lines include vertical and horizontal cut lines.

705. (Previously presented) The sheet of claim 704 wherein a top one of the horizontal cut lines extends a full width of the facestock sheet construction.



Appl. No. 09/158,728  
Amdt. Dated 2/11/2008  
Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

706. (Previously presented) The sheet of claim 705 wherein ends of the rest of the horizontal cut lines are spaced inwardly from the left and right side edges of the facestock sheet construction.

707. (Previously presented) The sheet of claim 706 wherein the rest of the horizontal cut lines extend a distance out beyond the outermost of the vertical cut lines.

708. (Previously presented) The sheet of claim 695 wherein the continuous sheet covers an entire back side of the facestock sheet construction.

709. (Previously presented) The sheet of claim 695 wherein the through-cut lines define all of the perimeter edges of all of the printable business cards.

710. (Previously presented) The sheet of claim 695 wherein the continuous sheet includes a paper sheet.

711. (Previously presented) The sheet of claim 695 wherein the facestock sheet construction includes an adhesive layer between the facestock sheet and the film layer.

712. (Previously presented) The sheet of claim 711 wherein the adhesive layer is a hot melt adhesive layer, the film layer is a low density polyethylene film, and the continuous sheet is a densified bleached kraft liner sheet.

713. (Previously presented) The sheet of claim 695 wherein the film layer is approximately .8 mil thick.

Appl. No. 09/158,728  
Amdt. Dated 2/11/2008  
Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

714. (Previously presented) The sheet of claim 695 wherein the facestock sheet construction and the continuous sheet are both rectangular and have the same width and length dimensions.
715. (Previously presented) The sheet of claim 695 wherein an infeed edge of the printable business card sheet, along an entire width of the sheet is thinner than a body of the sheet.
716. (Previously presented) The sheet of claim 695 wherein a lead-in edge of the printable business card sheet is calendered to improve feeding of the printable business card sheet into the printer or copier for the printing operation.
717. (Previously presented) The sheet of claim 695 wherein the continuous sheet includes a flexibility line extending a width thereof and proximate to an end of the continuous sheet.
718. (Previously presented) The sheet of claim 717 wherein the flexibility line is a cut line.
719. (Previously presented) The sheet of claim 695 wherein the continuous sheet is secured directly to a back side of the film layer and the back side of the continuous sheet defines a back surface of the printable business card sheet.
720. (Previously presented) The sheet of claim 695 wherein the areas of the continuous sheet cover the back sides of all of the through-cut lines.

Appl. No. 09/158,728  
Amdt. Dated 2/11/2008  
Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

721. (Previously presented) The sheet of claim 695 wherein the top surface of the facestock sheet construction comprises a top coating, and the top coating forms a printer or copier print-receptive surface of each of the printable business cards.

722. (Previously presented) The sheet of claim 695 wherein the continuous sheet carries the facestock sheet construction and thereby defines a carrier sheet and/or wherein the continuous sheet defines a continuous liner sheet.

723. (Previously presented) The sheet of claim 695 wherein the printable business cards form a block of printable business cards and the matrix waste portion forms a frame around the block, and wherein the facestock sheet construction and the continuous sheet are both rectangular and have the same width dimensions.

724. (Previously presented) The sheet of claim 695 wherein the film layer is between the facestock sheet and the continuous sheet.

725. (Previously presented) The sheet of claim 695 wherein the film layer forms the back side surfaces of the printed business cards.

726. (Previously presented) The sheet of claim 695 wherein the facestock sheet construction includes the film layer.

Appl. No. 09/158,728

Amdt. Dated 2/11/2008

Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

727. (Previously presented) The sheet of claim 695 wherein the continuous sheet is directly attached to the back side of the facestock sheet construction.

728. (Previously presented) The sheet of claim 695 wherein the continuous sheet is a solid carrier sheet coextensive with the width of the facestock sheet construction.

729. (Previously presented) The sheet of claim 695 wherein the film layer is adhered to the facestock sheet with adhesive so that the printable business card sheet delaminates at an interface of the film layer and the continuous sheet and whereby the laminate sheet construction is a dry laminate sheet construction.

730. (Currently Amended) A printable business card sheet stack, comprising:

(1) a first printable business card sheet including:

a first laminate sheet construction including a first facestock sheet construction and a first continuous sheet attached to a back side of the first facestock sheet construction;

the first facestock sheet construction including a first facestock sheet;

the first laminate sheet construction including a first internally positioned film layer;

the first facestock sheet being a first cardstock sheet;

Appl. No. 09/158,728

Amdt. Dated 2/11/2008

Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

first facestock continuous through-cut lines through the first facestock sheet construction but not through-cut through the first continuous sheet;

the first through-cut lines defining at least in part perimeter edges of first printable business cards and a first matrix waste portion around the first printable business cards;

the first laminate sheet construction being sized, constructed and capable of being sheet-fed through a printer or copier for a sheet-fed first printing operation on the first printable business cards;

areas of the first continuous sheet being positioned over back sides of all of the first through-cut lines and thereby the first continuous sheet is structurally capable of holding the first printable business cards and the first matrix waste portion together during the first printing operation;

a first top surface of the first facestock sheet construction being constructed and adapted to receive first indicia printed on the first top surface during the first printing operation;

the first continuous sheet and the first through-cut lines being constructed and adapted to allow the first business cards to be removed and separated from the first continuous sheet and from the first matrix waste portion after the first printing operation into individual first printed business cards whose back side surfaces are non-tacky;

the first printable business cards being arranged in a first grid; and

Appl. No. 09/158,728  
Amdt. Dated 2/11/2008  
Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

the first grid including a first column of printable business cards, and adjacent ones of the first printable business cards in the first column directly abut one another and share a common edge; and

the first continuous sheet being bonded to the first film layer without adhesive; and

(2) a second printable business card sheet including:

a second laminate sheet construction including a second facestock sheet construction and a second continuous sheet attached to a back side of the second facestock sheet construction;

the second facestock sheet construction including a second facestock sheet;

the second laminate sheet construction including a second internally positioned film layer;

the second facestock sheet being a second cardstock sheet;

second facestock continuous through-cut lines through the second facestock sheet construction but not through-cut through the second continuous sheet;

the second through-cut lines defining at least in part perimeter edges of second printable business cards and a second matrix waste portion around the second printable business cards;

Appl. No. 09/158,728  
Amdt. Dated 2/11/2008  
Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

the second laminate sheet construction being sized, constructed and capable of being sheet-fed through a printer or copier for a sheet-fed printing operation on the second printable business cards;

areas of the second continuous sheet being positioned over back sides of all of the second through-cut lines and thereby the second continuous sheet is structurally capable of holding the second printable business cards and the second matrix waste portion together during the second printing operation;

a second top surface of the second facestock sheet construction being constructed and adapted to receive second indicia printed on the second top surface during the second printing operation;

the second continuous sheet and the second through-cut lines being constructed and adapted to allow the second business cards to be removed and separated from the second continuous sheet and from the second matrix waste portion after the second printing operation into individual second printed business cards whose back side surfaces are non-tacky;

the second printable business cards being arranged in a second grid; and

the second grid including a second column of second printable business cards, and adjacent ones of the second printable business cards in the second column directly abut one another and share a common edge; and

Appl. No. 09/158,728  
Amdt. Dated 2/11/2008  
Response to Office action dated October 9, 2007

**SoCal IP**  
**Law Group LLP**

the second continuous sheet being bonded to the second film layer without adhesive;

wherein the first printable business card sheet is separate from and unconnected to the second printable business card sheet; and

wherein the first printable business card sheet is stacked directly on top of and supported by the second printable business card sheet.

731. (Previously presented) The stack of claim 730 wherein the sheets are positioned in a printer or copier infeed tray.

732. (Previously presented) The stack of claim 730 wherein the sheets are positioned in packaging.

733. (Currently Amended) The stack of claim 730 wherein entire front faces of all of the first and second printable business cards are ~~free of any visible indicia~~ blank.

734. (Previously presented) The stack of claim 730 wherein the first and second printable business card sheets both have 8½ x 11 inch or A4 width and length dimensions.

735. (Previously presented) The stack of claim 730 wherein the first film layer is adhered to the first facestock sheet with adhesive so that the first printable business card sheet delaminates at an interface of the first film layer and the first continuous sheet and whereby the first laminate sheet construction is a dry laminate sheet construction.



Appl. No. 09/158,728  
Amdt. Dated 2/11/2008  
Response to Office action dated October 9, 2007

**SoCal IP**  
Law Group LLP

736. (Previously presented) The stack of claim 730 wherein the first facestock sheet construction includes an adhesive layer between the first facestock sheet and the first film layer.

737. (Previously presented) The stack of claim 730 wherein the first facestock sheet is rectangular with opposing side edges and opposing end edges, the first business cards are in a central area block of the first facestock sheet, the first matrix waste portion is a border portion surrounding the block and extending from the block to both of the side edges and to both of the end edges, and the border portion is free of weakened lines.

738. (Previously presented) The stack of claim 730 wherein the first grid includes a third column of printable business cards, the first and third columns directly side-by-side abut one another, and adjacent ones of the first printable business cards in the third column directly abut one another.

739. (Previously presented) The stack of claim 730 wherein the first and second printable business card sheet are both free of tractor-feed perforations.